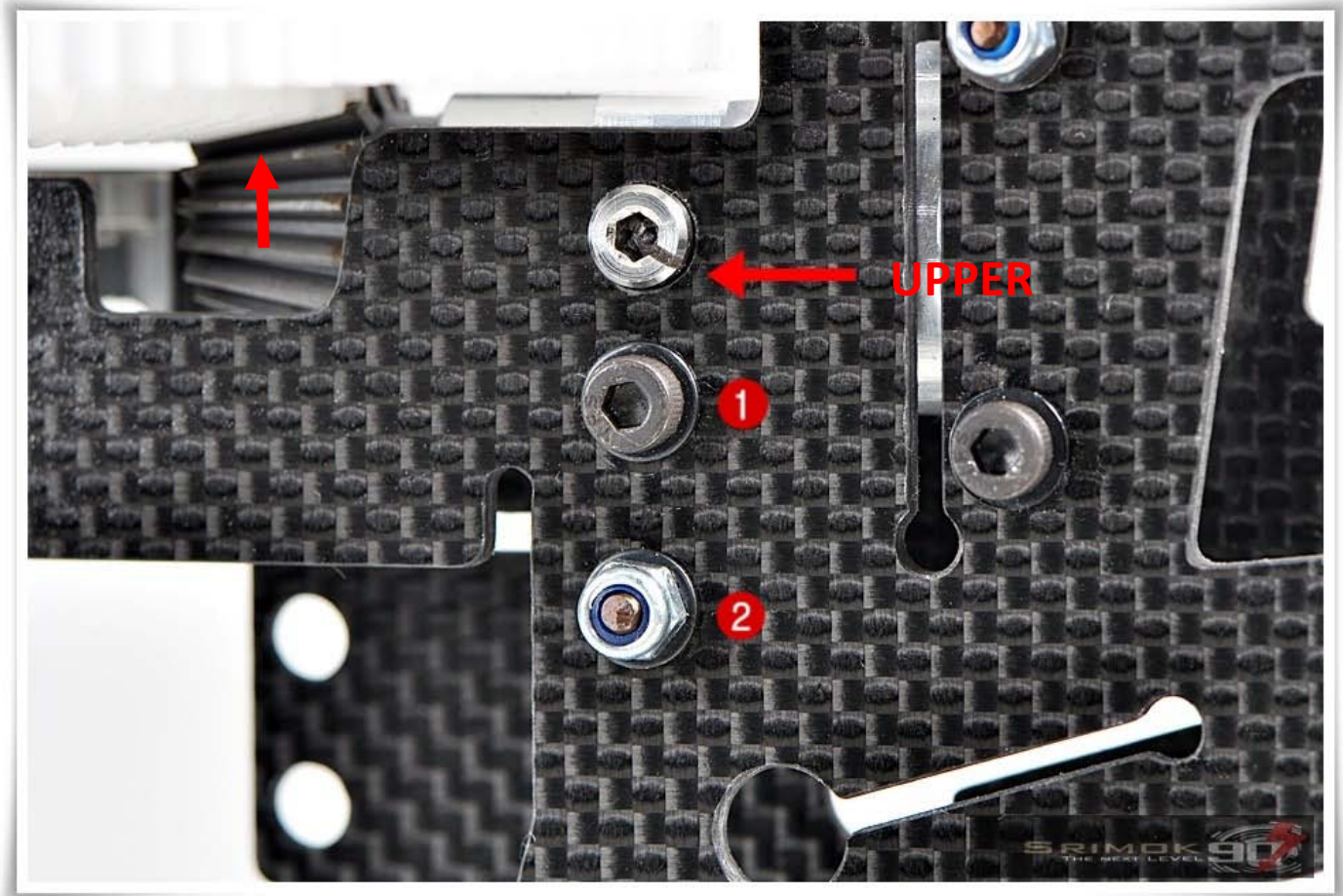


- 1 Before setup Bevel Pinion Gear, make sure that screw no.3 and 4 are loosen for Main Gear set can move up.



Picture A: Make sure loosen no.3 and 4

- 2 Turn Adjust Bevel Pinion Gear for Bevel Pinion Gear to upper position then tighten screw no.1 and 2 hold only.



Picture B: Up Bevel Pinion Gear to highest by turn Adjust Bevel Pinion Gear to UPPER

- 3 After that, push middle Main Bearing Block down until feel abut Main Gear set, so tighten screw no.3 and 4 by punctuate 3-4 until tight.



Picture C: Push middle Main Bearing Block down abut lightly

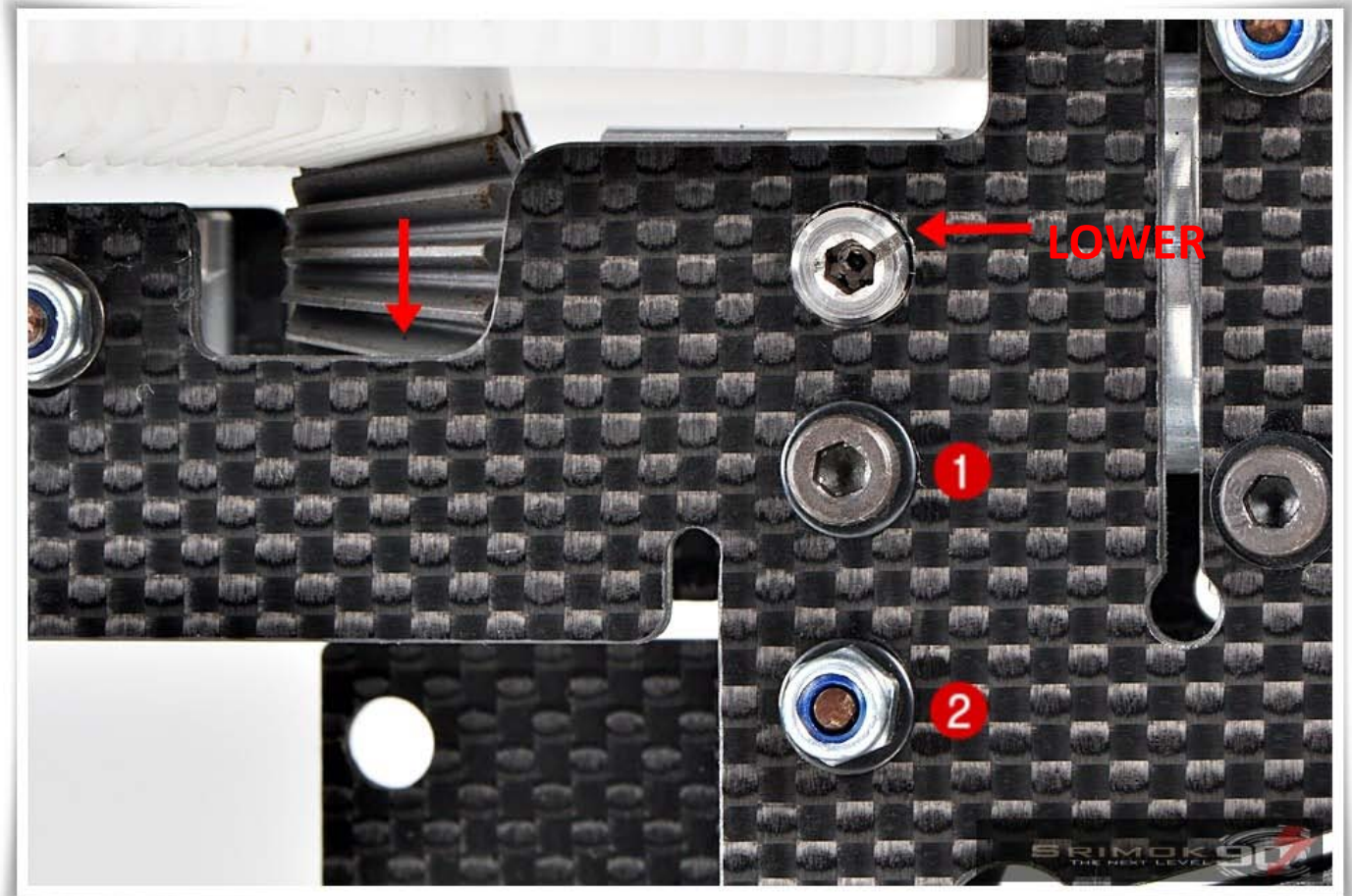


- 4 Push the lower Main Bearing Block up to abut Main Gear set tightly, so tighten screw no.5 and 6 by punctuate 5-6 until tight.

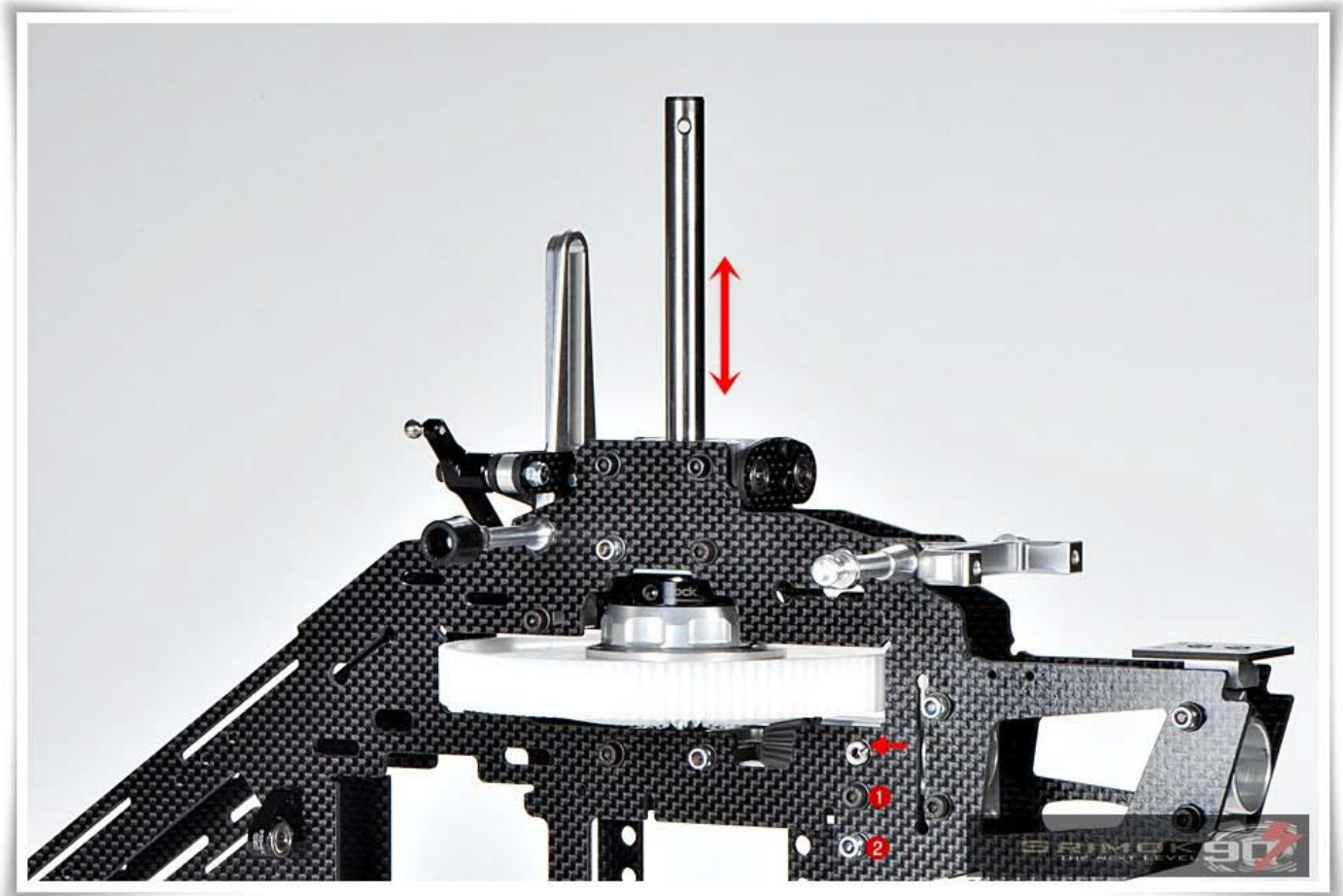


Picture D: Push lower Main Bearing Block abut tightly

- 5 Check installation a set of Main Shaft and Main Gear as follow as. Loosen screw no.1 and 2 turn Adjust Bevel Pinion Gear for Bevel Pinion Gear to lower Position then try move Main Shaft in axis direction for check that have space or not (right space should be zero, it must be fix), but if setup dose space happen please back to previous step at lower Main Bearing Block, push it up about Main Gear set surely. In a lower Main Bearing Block have thrust bearing for support, then push it up to about Main Shaft tightly.



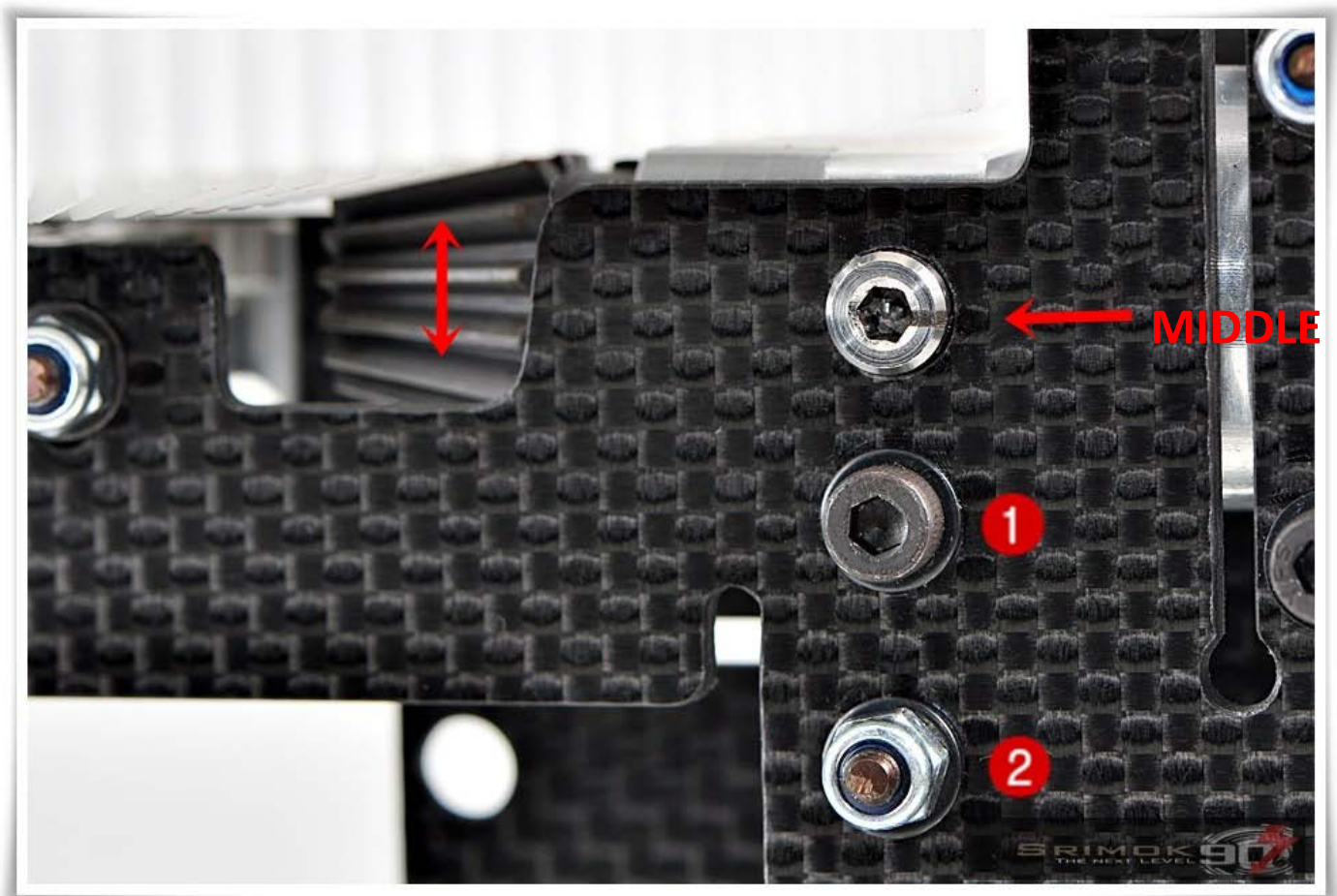
Picture E: Loosen Bevel Pinion Gear from Crown Gear by turn ABPG to LOWER



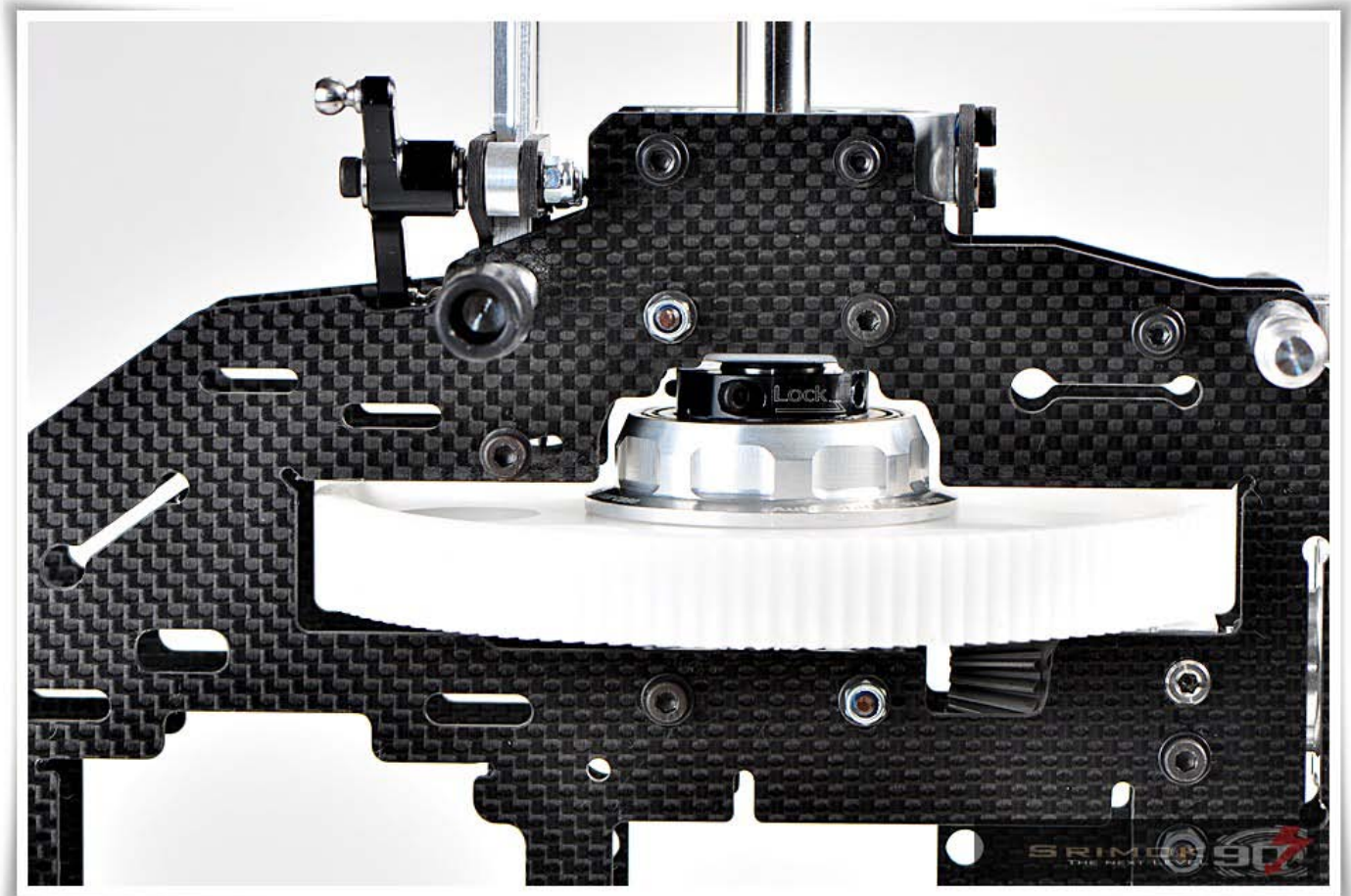
Picture F: Check space



- 6 Turn Adjust Bevel Pinion Gear for Bevel Pinion Gear up to Crown Gear with little gap (please notice mark on Adjust Bevel Pinion Gear should be in middle position), try turn Main Gear in CCW and CW direction observe noise and stumble, if it happen please try turn Adjust Bevel Pinion Gear lightly until it away, then tighten screw no.1-2 by punctuate until tight. Test again by turn Main Gear.



Picture G: Appropriate position for drive gear about MIDDLE



Picture H: Test again by turn Main Gear